Bruno is pleased to provide you with this mobility-enhancing product.

The Product Registration Form is shipped in a plastic bag with this manual. It is very important that you fill out and return this form at your earliest convenience so that we may complete the warranty registration process for your unit.

The **serial number** is found on labels affixed to the manual, as well as on the unit itself.

*Serial and model numbers must be provided* when filing a warranty claim, requesting service or ordering parts. We encourage you to keep this information readily available at all times.

Please Note: The warranty for the SRE-2010 Stairway Elevator is **rendered null and void** if the unit is installed by anyone other than an authorized Bruno dealer.

Best wishes from the Bruno Team.
# Table of Contents

Regulatory Information and Specifications .................. 4
Safety .......................................................... 5-6
Parts of the SRE-2010 ............................................ 7
Circuit Breaker .................................................... 8
Seating ............................................................. 9
Operation .......................................................... 10-12
Diagnostic Codes .................................................. 13
Charging ............................................................. 14
Battery Charger ................................................... 15-16
Maintenance/Transmitter Battery Replacement ............. 17
Troubleshooting .................................................. 18-19
Vacation and Long-Term Storage ............................. 20
Warranty .......................................................... 21-22
CSA CERTIFICATION

The "C" and "US" indicators adjacent to the CSA Mark signify that the product has been evaluated to the applicable CSA and ANSI/UL Standards, for use in Canada and the U.S., respectively. This "US" indicator includes products eligible to bear the "NRTL" indicator. NRTL, i.e. National Recognized Testing Laboratory, is a designation granted by the U.S. Occupational Safety and Health Administration (OSHA) to laboratories which have been recognized to perform certification to U.S. Standards.

SPECIFICATIONS

**Weight Capacity:** 400 lbs. (181 kg)

**Control:** constant pressure (armrest and two remotes)

**Maximum Incline:** 45 degrees

**Seat Swivel:** 0, 60 and 90 degrees at the top; 45 degrees at the bottom

**Power Supply:** 24VDC battery charger powered by 120V outlet
FOR YOUR SAFETY

- Read and understand the operating instructions, and all safety precautions prior to using the SRE-2010.
- Be sure stairs are clear of objects before operating the stairway elevator.
- Always be aware of the surface onto which you are stepping as you get on and off the stairway elevator.
- Avoid carrying items with you on the stairway elevator which could hinder movement of the elevator up and down the stairs.
- Do not wear LOOSE clothing that could interfere with elevator movement.
- Fasten your positioning belt before operating the stairway elevator.
- Make sure the seat is locked in the correct riding position.
- Be certain the seat swivel is locked in place before attempting to get on or off the stairway elevator.
FOR YOUR SAFETY

Each stairway elevator is designed to descend the stairway at a slightly slower speed than is the case when travelling UP.

The footrest is equipped with obstruction sensors which stop the carriage if an obstacle is encountered on the stairs.

If this should occur, press the opposite side of the UP/DOWN rocker control switch (on the armrest) to run the carriage in the opposite direction. Clear the obstacle from the stairway or rail then resume travel in the desired direction.

Your SRE-2010 is battery powered and will continue to operate for some time during a power outage. The length of operation will depend on the battery condition, the length of the stairs and the weight of the rider.

Only in the event of a prolonged power outage (more than one hour) will it be necessary to turn the power off (circuit breaker switch on the carriage) and unplug the charger from the wall outlet to conserve battery charge.
SRE-2010 ELECTRA-RIDE™ ELITE

- Armrest
- UP / DOWN rocker switch
- Swivel release
- Folding seat in riding position
- Folding footrest with obstruction sensors
CIRCUIT BREAKER

The SRE-2010 includes an ON/OFF switch with a built-in circuit breaker located on the back side of the carriage.

The circuit breaker protects the battery, controller and motor circuits in the stairway elevator carriage.

It is unlikely that this circuit breaker will trip during normal use. However, if the elevator becomes inoperative, check the circuit breaker as a first troubleshooting step. Reset it, if necessary.

Possible causes of circuit breaker tripping:
• foreign object jamming the rail or gear rack;
• exceeding the rated weight capacity of the stairway elevator.
SEATING

The seat assembly on the SRE-2010 is designed to swivel 90 degrees (with standard armrests) to the left and to the right, and to lock in one of the following positions:

0, 60, and 90 degrees at the top, and 45 degrees at the bottom.

Pull up on either the right- or left-side swivel latch located under the seat to swivel the seat to a convenient position for transferring into or out of the seat.

Once you release the swivel weldment, the seat will lock in the closest of the three positions indicated above.

To lower the seat assembly from a folded-up position, simply push down on the seat cushion to lower it to the riding position.
OPERATION

The SRE-2010 includes a "soft-start" feature which prevents the unit from moving abruptly the instant the UP/DOWN switch is pressed.

Press and hold the switch for a moment to begin the gentle acceleration of the stairway elevator to operating speed.

Depressing and holding the rocker switch will cause the carriage to move until the carriage stops automatically at the upper or lower end of the stair rail, or until the switch is released.

1. Position yourself in the seat.
2. Fasten the positioning belt.
3. Raise and hold the seat swivel lever.
4. Rotate the seat so that you are at right angles to the rail (with your back to the stairway wall).
5. Release the seat swivel lever to secure the seat in that position.
   A safety switch prevents operation of the SRE-2010 unless the seat is locked in position at right angles to the rail (the "riding" position).
6. Position both feet securely on the footrest and place your arms on the armrest cushions.
7. Press and hold the rocker switch (located on the front edge of one of the armrests) to travel UP / DOWN the rail.

OPERATION

8. Once you have reached the top or bottom landing, release the rocker switch.

9. Raise and hold the seat swivel lever as you rotate to the position for transferring from the seat.

10. Release the seat swivel lever and allow the seat to lock in this position.

11. Unbuckle the positioning belt and carefully exit the seat.

Two (2) remote call / send transmitters enable you to move the carriage to or from either end of the stair rail.
OPERATION
Optional Mid-Park Position

The mid-park is available as an option. This feature will let you park and charge the unit at a position between the two ends of the rail. This allows for more room at the top and bottom of the stairs.

1. Push either the seat rocker switch or the remote call/send to move the stairway elevator up or down the rail.

   *NOTE: The seat will always stop and beep once when it reaches the mid-park position.*

2. To resume travel to the end of the rail (top or bottom), release the switch (or remote button).

3. Press again and hold until the unit arrives at the top or bottom of the rail.

   *NOTE: The seat will again stop and beep once to indicate end of travel.*
## DIAGNOSTIC CODES
(UNDER SEAT)

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>C1</td>
<td>Charging</td>
</tr>
<tr>
<td>C2</td>
<td>Off Charge</td>
</tr>
<tr>
<td>C3</td>
<td>Off Charge and Not Parked</td>
</tr>
<tr>
<td>C4</td>
<td>Parked and Charger Not Detected</td>
</tr>
<tr>
<td>C5</td>
<td>Battery Voltage Critical</td>
</tr>
<tr>
<td>C6</td>
<td>Battery Voltage Low</td>
</tr>
<tr>
<td>L1</td>
<td>Seat Safety Switch Open</td>
</tr>
<tr>
<td>L2</td>
<td>Up Limit Switch Open</td>
</tr>
<tr>
<td>L3</td>
<td>Down Limit Switch Open</td>
</tr>
<tr>
<td>L5</td>
<td>Seat Fold Switch Open</td>
</tr>
<tr>
<td>L6</td>
<td>Mid-Rail Park Active</td>
</tr>
<tr>
<td>L8</td>
<td>Soft Stop Switch</td>
</tr>
</tbody>
</table>
CHARGING

*Keep the batteries charged* to ensure optimal operation of your SRE-2010.

The batteries are charging whenever the carriage is parked tightly against the brackets at either end of the rail. Whenever the carriage does not contact the upper or lower charge bracket, the batteries will slowly discharge.

Failure to keep the batteries charged, or allowing them to fully discharge, will significantly shorten the life of the batteries.

Therefore, when the stairway elevator is not in use, park the carriage at either end of the rail, making sure it touches the charge bracket contacts.

The yellow LED light on the upper and lower end caps glows when the carriage is correctly parked against the contacts.

The green LED on the carriage (see left) confirms that the unit is charging.

If your application prevents parking the carriage at one or the other end of the stairs (for example, a door at the top of the stairs), *ALWAYS* use the call/send transmitter to move the carriage to the end of the rail where the carriage can contact the charge bracket. Using the transmitter, call it back to the other end of the stairs when needed.
## BATTERY CHARGER LED’S

<table>
<thead>
<tr>
<th>RED</th>
<th>YELLOW</th>
<th>GREEN</th>
<th>STATUS</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>OFF</td>
<td>OFF</td>
<td>charger not connected to battery (AC power ON, no battery connected)</td>
</tr>
<tr>
<td>ON (5 sec.)</td>
<td>ON (5 sec.)</td>
<td>ON (5 sec.)</td>
<td>battery disconnect situation detected (AC power ON, battery disconnect); 10-second delay until yellow and green LED’s completely off</td>
</tr>
<tr>
<td>ON</td>
<td>ON</td>
<td>OFF</td>
<td>charger at maximum voltage/delivering maximum current</td>
</tr>
<tr>
<td>ON</td>
<td>SLOW BLINK</td>
<td>SLOW BLINK</td>
<td>batteries close to being fully charged</td>
</tr>
<tr>
<td>ON</td>
<td>ON</td>
<td>ON</td>
<td>batteries fully charged</td>
</tr>
<tr>
<td>ON</td>
<td>BLINK</td>
<td>OFF</td>
<td>low voltage indication</td>
</tr>
<tr>
<td>ON</td>
<td>OFF</td>
<td>FAST BLINK</td>
<td>battery defective or heavily sulfated</td>
</tr>
</tbody>
</table>
If the charger is subject to a power line surge, the AC input fuse may blow. Refer to the illustration to the left for fuse location.

**To replace fuse:**
1. Turn OFF the battery charger power switch.
2. Remove power cord from wall outlet.
3. Twist the fuseholder cap and pull out to remove the fuse.
4. Replace with the same size and type fuse: (Bussmann GMD-2A or equivalent) 2A, Slo-Blow, 5 x 20mm.
MAINTENANCE

Your SRE-2010 is designed to provide many years of reliable service with minimal maintenance. For best service life:

• Keep the rail channel clean and free of debris.
• Always park the carriage at one end of the rail so that the batteries charge when the elevator is not in use.
• Keep the battery charger plugged into a live outlet at all times.
• **At least once a year**, have the elevator examined, cleaned and lubricated by a qualified, authorized Bruno service technician.

Transmitter Battery Replacement

To replace the battery in the call/send transmitters, remove the access panel on the back of the transmitter. **One 9V battery required.**
TROUBLESHOOTING

Your SRE-2010 is not operating correctly. What should you do?

Before calling your Bruno dealer, refer to the solutions listed below. This could save you an unnecessary service call!

- **Seat swivel.** Is the seat locked in the riding position?
- **Footrest.** Is there an obstruction on the stairway that the footrest is contacting?
- **Carriage safety panels.** Is there an obstruction on the stairway that the carriage safety panels are contacting?
- **Main circuit breaker (or fuse) panel of residence.** Has a breaker tripped or a fuse blown?
- **Battery charger.** A discharged battery will cause the carriage to move more slowly until the voltage drops to the point where the controller will shut off. If this should occur, pause for a moment, then run the carriage down until the unit contacts the lower charge contact. *Partially charged batteries will run the carriage down, but not up.*

Continued on next page.
TROUBLESHOOTING (CONTINUED)

• **Battery charger (continued).** Confirm that the charger is plugged into a live outlet and wait for the batteries to charge.

  Is the charger plugged into a functional outlet? *Do not use outlets which are controlled by a wall switch.*

  Is the power light on?

• **Visual check.** Do you notice anything about your elevator that is different or out of place?

If your SRE-2010 continues to function improperly or not at all after completing the preceding checklist, contact an authorized Bruno dealer to perform all required service, repair and maintenance operations.
VACATION AND LONG-TERM STORAGE

If the SRE-2010 will remain unused for an extended period of time, turn off the circuit breaker, then unplug the battery charger from the wall outlet.

NOTE: The batteries may require recharging before normal use if the stairway elevator remained unused for an extended period of time.

To recharge, simply turn on the circuit breaker, reconnect the charger to the wall outlet and wait until the charger LED’s indicate that the batteries are fully recharged.
Bruno Independent Living Aids, Inc. (“Bruno”), warrants to the original purchaser of a Bruno Stairlift that the Bruno Stairlift is free from defects in material and workmanship for a period of two years from date of purchase. In addition, Bruno warrants that the motor, gear box and rail (the “Major Components”) will be free from defects in materials and workmanship for a period of five years from the date of purchase.

The exclusive remedy for a defect in a Bruno Stairlift shall be the repair or replacement, at the option of Bruno, of the defective part or component. After the first 30 days of this warranty, only parts and components are covered. This warranty does not cover labor and other services after the initial 30 days. If repair or replacement of a Bruno Stairlift is not commercially practical or cannot be timely made, Bruno may elect to refund the purchase price of the Bruno Stairlift instead of repairing or replacing the Bruno Stairlift.

IN NO EVENT SHALL BRUNO BE RESPONSIBLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, WHETHER SUCH DAMAGES ARISE FROM CLAIMS BASED ON CONTRACT, WARRANTY, TORT (INCLUDING NEGLIGENCE), STRICT LIABILITY OR PRODUCT LIABILITY. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

ALL IMPLIED WARRANTIES, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN THEIR DURATION TO THE LENGTH OF THE WARRANTY STATED ABOVE FOR THE AFFECTED COMPONENT. Some states do not allow limitations on how long an implied warranty lasts so the above limitation may not apply to you.
To obtain warranty service, you must follow these procedures:

1. Obtain return authorization by calling your local Bruno dealer;

2. Return the Bruno Stairlift, freight prepaid, to the address provided by your Bruno dealer or Bruno with proof of purchase indicating the date purchased.

Bruno will pay for shipping back to the purchaser within the continental United States and Canada if a defect in material or workmanship is discovered. Return freight and repair charges will be the responsibility of the purchaser if the problem is not covered by warranty.

This warranty does not cover damage or failure caused by misuse, abuse, accidents, physical damage, modifications not made by Bruno, damage in shipment, or repairs undertaken by anyone other than Bruno factory employees or authorized distributors. The “original purchaser” of a Bruno Stairlift that is leased or rented shall be the person or entity acting as the lessee or rental provider.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Bruno specifically does not authorize any person to extend the time or scope of this warranty.

For further information regarding this limited warranty, please contact Bruno by calling 1-800-882-8183 or writing to Bruno at the following address:

Bruno Independent Living Aids, Inc.®
Attention: Service Department
1780 Executive Drive, Post Office Box 84
Oconomowoc, WI 53066 USA
**First in Performance. Built to Last!**

Straight & Custom Curved-Rail Stairlifts

Vertical Platform Lift

Over 25 Different Vehicle Lift Solutions

Turning Automotive Seating

Bruno Independent Living Aids, Inc®

1780 Executive Drive, P.O. Box 84, Oconomowoc, WI 53066

262-567-4990 • FAX: 262-953-5501 • www.bruno.com

©2006 Bruno Independent Living Aids, Inc.® All illustrations and specifications in this brochure are based on the latest product information available at the time of publication. Bruno Independent Living Aids, Inc®. reserves the right to make changes at any time without notice. Manual Back Cover 8/06-2.